



**L&R Manufacturing Company**

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## **BINDING MACHINES AND STITCHER HEADS**

Cleaning wire grit, paper dust, oil, grease and shop soil can be done while maintaining stitcher heads intact by using ultrasonic cleaning systems from L&R. Simply-

1. Blow loose surface soil from head with compressed air.
2. Place stitcher head in basket. Immerse entire head into tank containing #222 Non-Ammoniated Ultrasonic Instrument Cleaning Solution or SF-50 Solvent-Free Heavy Duty Cleaner at the proper dilution (see product label).
3. Cavitate 5-10 minutes, and remove.
4. If using #222, place entire head into tank #2 (Auxiliary Pan) containing Ultrasonic Instrument Rinsing Solution. Cavitate 3-5 minutes; remove, drain and allow to dry.
5. If using SF-50 Solvent-Free Heavy Duty Cleaner, rinse with warm running water. Allow to air dry, or dry with warm forced air.
6. Lubricate before reinstallation.

### **EQUIPMENT NEEDED:**

Machines, Accessories\*: Q650 or S650 Ultrasonic Cleaning System with Timer, including Basket and Auxiliary pan.

Solutions: L&R #222 Non-Ammoniated Ultrasonic Instrument Cleaning Solution (Product Code 191); Ultrasonic Instrument Rinsing Solution (Product Code 197); SF-50 Solvent-Free Heavy-Duty Cleaner (Product Code 71).

\*Recommended Ultrasonic Cleaning System varies as to internal tank dimensions and volume of required cleaning.

**APPLICATION BULLETIN #4**