



**L&R Manufacturing Company**

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## **HAND GUNS AND SHELLS**

Routine cleaning of service revolvers, target pistols, and spend shells can be simplified a great deal with an ultrasonic cleaning system from L&R. Simply-

1. Remove hand grips or wood stocks, if possible, before cleaning.
2. Place entire piece (disassembled) in Basket into tank containing Safety Ultrasonic Weapon Solution Concentrate (Non-Ammoniated #215), diluted 1:10 with water
3. Turn on and allow to cavitate 7-10 minutes.
4. Rinse parts thoroughly under running water, drain one minute. Shake parts and use compressed air to remove excess water.
5. Place basket in pan containing ready-to-use Safety Ultrasonic Weapon Lubricating Solution (#212). The Lubricating pan should rest on side mounted handles. Be sure cleaning solution in tank comes in contact with bottom of lubricating pan at least ½ inch.
6. Cavitate 7-10 minutes, lift out, drain, air dry. Do not use compressed air to try and speed drying as this will cause improper lubrication.
7. Reassemble weapon and oil to manufacturer's specifications.

**EQUIPMENT NEEDED:**

Machines, Accessories\*: Q140-LE250 Ultrasonic Cleaning System with Timer and Optional Heater\*\*, Auxiliary Pans, Baskets included in set-ups.

Solutions: Safety Ultrasonic Weapon Cleaning Solutions Concentrate (Product Code #215); Safety Ultrasonic Weapon Lubricating Solution (Product Code #212)

\*Recommended Ultrasonic Cleaning System varies as to internal tank dimensions and volume of required cleaning.

\*\* If used with Gun Cleaning Solution Non-Ammoniated.