



**L&R Manufacturing Company**

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## **LIPSTICK MOLDS**

Fast, thorough, no "cooling time" cleaning is the way to keep those production lines moving. Powerful cleaning of overflow materials is easy with L&R Ultrasonic Cleaning Systems. Simply-

1. Place Basket of molds into tank #1 containing #222 Non-Ammoniated Ultrasonic Instrument Cleaning Solution, Hydro-Sonic Cleaning Solution Concentrate or Hydro-Sonic Cleaning Solution Concentrate Non-Ammoniated or SF-50 (dilute the concentrates as per label instructions).
2. Cavitate for 6 minutes, remove, let drain.
3. Place Basket of molds into tank #2 containing Ultrasonic Instrument Rinsing Solution (See Note).
4. Cavitate for 6 minutes, remove, let drain.
5. Air dry -- molds are ready for immediate use.

### **EQUIPMENT NEEDED:**

Machines, Accessories\*: Q650 or S650 Ultrasonic Cleaning System with Timers, Optional Heater, Auxiliary Pan, Basket.

Solutions: SF-50 Heavy Duty Solvent-Free Degreaser Concentrate (Product Code 071); #222 Non-Ammoniated Ultrasonic Instrument Cleaning Solution (Product Code 191); Hydro-Sonic Cleaning Solution Concentrate (Product Code 201); Hydro-Sonic Cleaning Solution Concentrate Non-Ammoniated (Product Code 110); Ultrasonic Instrument Rinsing Solution (Product Code 197).

Note: If Hydro-Sonic or Hydro-Sonic Non-Ammoniated is used in Tank #1, a warm water rinse should be used instead of the Ultrasonic Instrument Rinsing Solution.

\*Recommended Ultrasonic Cleaning System varies as to internal tank dimensions and volume of required cleaning.