



L&R Manufacturing Company

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WIRE DRAW DIES

Polishing compounds, microscopic bits of metal and pumice accumulate in diamond dies used for drawing wire. These extremely small openings must be cleaned over and over again. Rather than boil with harsh-smelling chemicals, an L&R Ultrasonic Cleaning System will brighten and clean these diamond dies quickly, economically and thoroughly. Simply-

1. Fill tank with Hydro-Sonic Cleaning Solution Concentrate or Hydro-Sonic Cleaning Solution Non-Ammoniated diluted 1:5 parts water 1/2 to 3/4 full.
2. Using 1/4 inch mesh stainless steel Basket, place dies into tank and cavitate for 10-15 minutes (DO NOT OVERLOAD).
3. Rinse with clear water.
4. Dry with air gun.

EQUIPMENT NEEDED:

Machines, Accessories*:

2014 Ultrasonic Cleaning System with Timer, Basket, Auxiliary Pan.

Solutions:

Hydro-Sonic Cleaning Solution Concentrate (Product Code 201); Hydro-Sonic Non-Ammoniated Cleaning Solution Non-Ammoniated (Product Code 110); SF-50 Hydro-Sonic Cleaning Solution Concentrate (Product Code 071).

*Recommended Ultrasonic Cleaning System varies as to internal tank dimensions and volume of required cleaning.

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