



**L&R Manufacturing Company**

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## **BICYCLE PARTS**

Bearings, gears, chains, and other parts of a bicycle are easily and thoroughly cleaned by using an L&R Ultrasonic Cleaning System and L&R Cleaning Solutions. This saves hours of hand cleaning. Simply-

1. Place objects in Basket and immerse in tank filled with Hydro-Sonic Cleaning Solution Concentrate or Hydro-Sonic Cleaning Solution Concentrate Non-Ammoniated\* diluted as recommended.
2. Cavitate for a period of 5-10 minutes, depending on the amount of debris on objects being cleaned.
3. Remove objects and rinse with water and dry.

### **EQUIPMENT NEEDED:**

Machines, Accessories\*: Q280 Ultrasonic Cleaning System with Timer and Optional Heater\*\*, Basket, Auxiliary Pan.

Solutions: Hydro-Sonic Cleaning Solution Concentrate (Product Code 201); Hydro-Sonic Concentrate Non-Ammoniated (Product Code 110); L&R Rust Remover (Product Code 157); #222 Ultrasonic Cleaning Solution (Product Code 191); L&R Instrument Rinsing Solution (Product Code 194)

Note: #222 Ultrasonic Cleaning Solution (Ammonia-Free) and L&R Instrument Rinsing Solution may be substituted for Hydro-Sonic. In this instance, after objects have been ultrasonically cleaned in #222, they should be removed and placed in an Auxiliary Pan and ultrasonically rinsed in Instrument Rinsing Solution for 3-5 minutes.

\*Recommended Ultrasonic Cleaning System varies as to internal tank dimensions and volume of required cleaning.

\*\*To maximize the effectiveness of the Hydro-Sonic Cleaning Solution Concentrate Non-Ammoniated, the use of a heated unit is recommended.